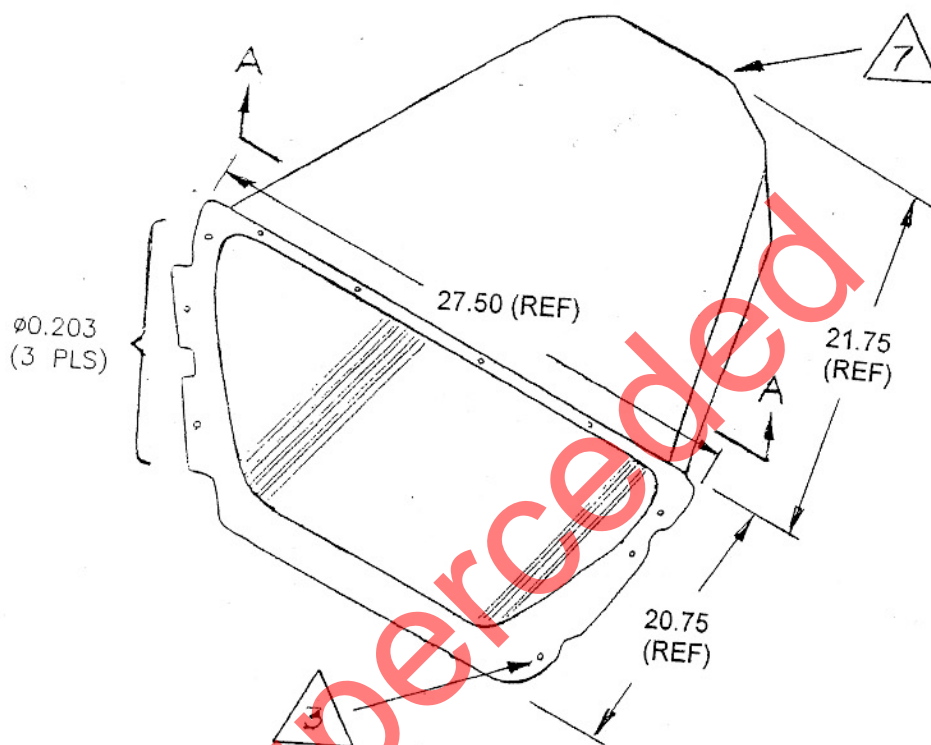




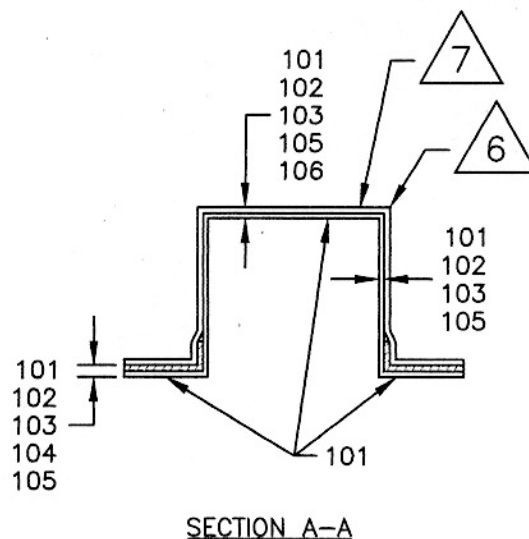
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2566	REV. C SHEET 1 OF 1
DATE 02.04.04	TITLE 206 REAR LOCKER EXTENDER		SCALE NTS
A	01.09.19	NEW ISSUE	
B	02.02.01	CLARIFY MATERIAL, LAYUP, AND TOOLING	
C	02.04.04	REMOVE EPOCAST, ADD SURFACE FINISH	

RELEASED
02.04.08



NOTES:

- 1) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING.
- 2) LAYUP USING DT8599 MOLD. WET LAYUP NO BAG/VACUUM.
- 3) TRIM & DRILL PER DT8600. OPEN HOLES TO $\phi 0.172$ (7 PLACES) AND $\phi 0.203$ (3 PLACES) AS INDICATED.
- 4) MATERIALS:
RESIN: DERAKANE 470-36/411/510A40
FIBRE: 9oz = 9.7 oz 7781 WEAVE "S" GLASS
18oz = 18.0 oz ROVING "E" GLASS.
- 5) CONSTRUCTION:
101-WHITE GLOSS GELCOAT #GEL 944W005.
102-9oz ALL OVER.
103-18oz ALL OVER.
104-18oz RE-INFORCE FRONT FLANGE EXTENDING 2" ON SIDES.
105-9oz ALL OVER.
106-PEEL PLY.
- 6) MATTE TO HOLD DOWN CORNERS AS REQUIRED.
- 7) FINISH THIS SURFACE WITH DUPONT HIGHBUILD GREY PRIMER 1144-S.
- 8) ALL DIMENSIONS ARE IN INCHES.



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